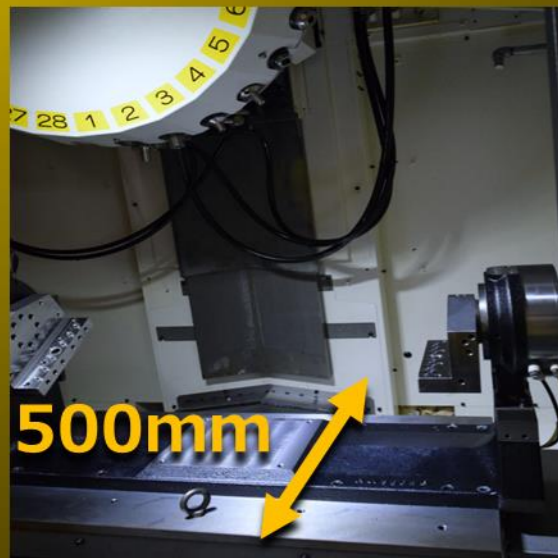


# ROBODRILL demonstration contents

## Y-axis stroke expansion



- Additional 1-axis rotary table unit DDR-TLiB raised version makes the most of the Y-axis stroke of 500 mm
- High-speed, high-precision process-integration with the tool storage capacity of 28 tools

## 5-axis indexing of Large parts



- Additional 2-axes rotary table that makes the most of the machining area of X500 Robodrill (manufactured by Kitagawa Corporation)
- Process-integration with the tool storage capacity of 28 tools

## High-precision and high-efficiency machining demonstration



- Highly efficient semi-dry machining using MQL equipment
- Splash guard of vertical chip discharge
- Smart spindle load control (SSLC) and cutting load monitoring function (CLM) to enhance productivity

[Content]  
Process Integrated  
Machining of Large part



**ROBODRILL**  
α-D28LiB5ADV Plus Y500



[Content]  
5-axes Indexing  
Machining of Large part



**ROBODRILL**  
α-D28MiB5ADV Plus



[Content]  
High Efficiency  
Machining of Steel Part



**ROBODRILL**  
α-D21MiB5ADV Plus



## Compound Machining by Turning Function



- Additional 1-axis rotary table capable of turning, DDR-HSiB
- Constant surface speed control by turning function (software option)
- Turning tools clamping system (manufactured by Nikken Kosakusho Works)
- Automatic workpiece exchange system with ROBODRILL robot package

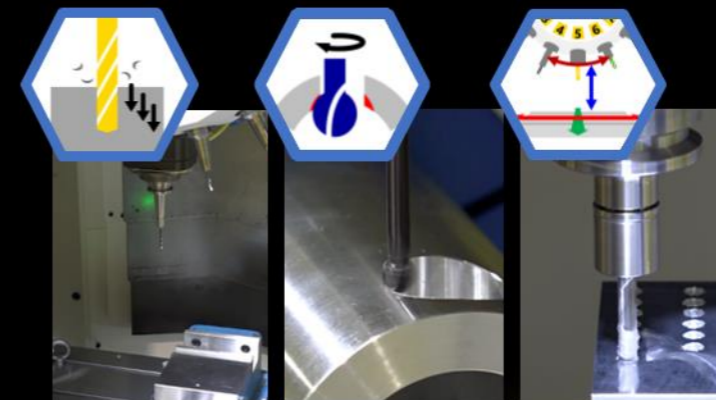
[Content]  
Compound Machining by Turning Function  
Automatized Load and Unload of Workpiece  
by FANUC Robot



**ROBODRILL**  
α-D21MiB5ADV Plus + **ROBODRILL**  
Robot Package



## Machining enhancement by ROBODRILL G codes



- ROBODRILL G codes are developed to shorten cycle times, to enhance machining performance, and to improve ease of use with simple commands

[Content] ROBODRILL G codes

**ROBODRILL**  
α-D21MiB5ADV Plus



**In addition to these demonstrations, new functions will be announced at our booth. We are looking forward to your visit !!**